

**General rules for storage of metal packaging**

- Metal packaging must be stored indoors, in dry storage areas, placed on pads or palettes at 200 mm distance from the walls, to prevent moisture or mechanical damages.
- No aggressive gases or vapours shall be in the storage environment.
- Storage of the packaging together with corrosive materials or soiling is not permissible.
- The temperature shall be up to 277 K (+ 4 °C) and the air humidity shall be up to 75 % for the coated boxes and up to 65 % for non-polished steel sheet boxes.
- The shelf life of empty metal packaging is 1 year; however, it shall not be longer than 18 months from the date of manufacture. After the expiration of this period, the use of the pack is permissible provided they meet the specification requirements.

**Process control:**

- The control body of the consignee shall carry out the process control.

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